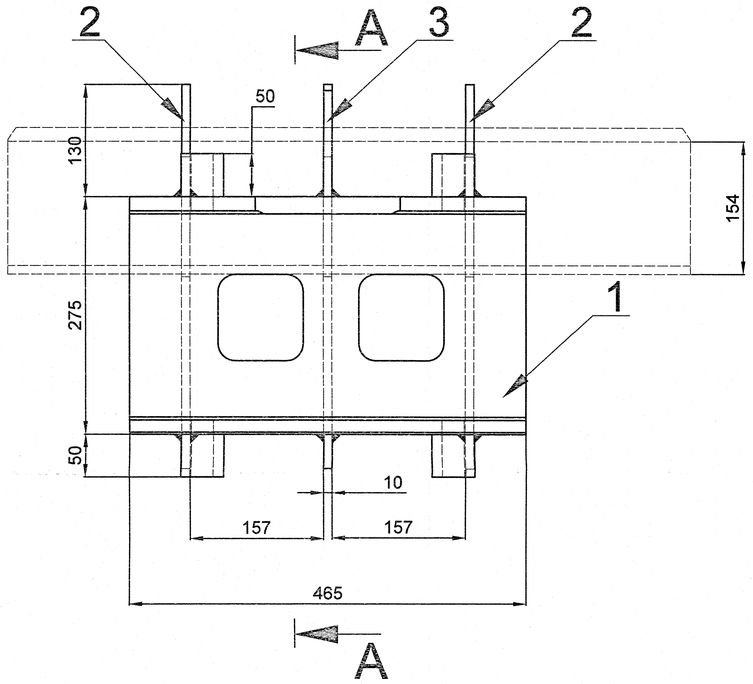
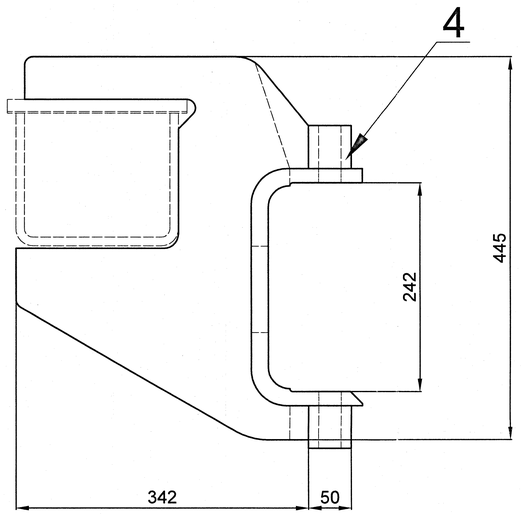
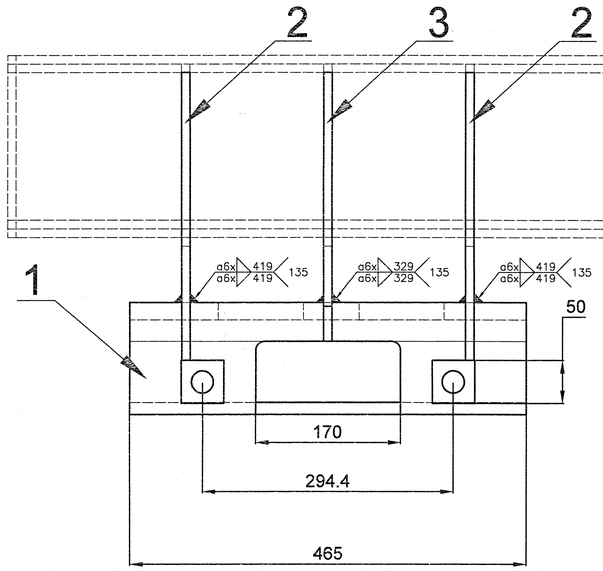
SURFACE TEXTURE

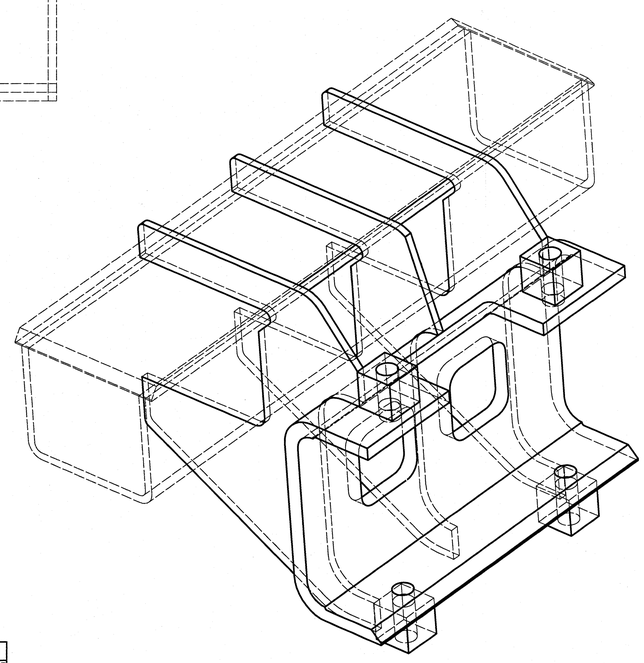
STATUS: PROTOTYPE ONLY





SECTION A-A





ISO VIEW

NOTE:

1. FINISHED ASSEMBLY SHALL BE THOROUGHLY CLEANED AND APPLIED WITH TWO COATS OF RED OXIDE ZINC CHROMATE TO IS:2074 TO A DFT OF MINIMUM 35 MICRONS WITH SMOOTH & MATT FINISH.
2. FOR OPEN TOLERANCES REFER DRG. NO. ICF/STD-9-0-001

DRG. No. 849-83011

ITEM REF.	QTY.	PART/STOCK No.	DESCRIPTION
4	4	849-83024	BOSS
3	1	849-83023	RIB
2	2	849-83022	RIB
1	1	849-83021	CHANNEL

PRODUCT: MEMU 3-Phase / DMC

APPPROVED				MATERIAL	SCALE
CHECKED	3/10/18				1:12
DRAWN	3/10/18	849	GR-3924	1	
TRACED		MODEL	NEXT ASSEMBLY	QTY.	REF. DRG.
STANDARDS		MATERIAL CODE			

BEML LIMITED
PRODUCT DESIGN BANGALORE COMPLEX

TITLE: NOSE SUSPENSION BRACKET ARRGT.

Wt.(Kg) - | SHEET 1 OF 1 | ALT

DRG No. 849-83011

REVISION	DATE	CHANGE	APP./BY
X			
X			
X			
X			

SURFACE ROUGHNESS

GRADE NO.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL	~	▽			▽▽			▽▽▽			▽▽▽▽	

1. DIMENSIONAL TOLERANCES FOR SHEET-METAL AND WELDED STRUCTURE REF. RD-227
2. QUALITY OF WELD JOINTS REF. RD-230
3. SURFACE PROTECTION UNLESS OTHERWISE SPECIFIED. REF. RD-244
4. TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS (COARSE) REF. IS 2102 (PT-1)

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 6	6 30	30 120	120 315	315 1000	1000 2000	2000 4000	4000 8000
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3

A2